

(c) *Stop valves.* Stop valves between the safety or relief valve and the point of discharge are not permitted, except as specifically provided for in other regulations or as specifically approved by the Marine Safety Center.

(d) *Reference.* See also § 56.07-10(a) and (b) for specific requirements.

[CGFR 68-82, 33 FR 18843, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9979, June 17, 1970; CGD 77-140, 54 FR 40607, Oct. 2, 1989]

**§ 56.50-25 Safety and relief valve escape piping.**

(a) Escape piping from unfired steam generator, boiler, and superheater safety valves shall have an area of not less than that of the combined areas of the outlets of all valves discharging thereto and shall be led as near vertically as practicable to the atmosphere.

(b) Expansion joints or flexible pipe connections shall be fitted in escape piping. The piping shall be adequately supported and installed so that no stress is transmitted to the safety valve body.

(c) Safety or relief valve discharges, when permitted to terminate in the machinery space, shall be led below the floorplates or to a remote position to minimize the hazardous effect of the escaping steam.

(d) The effect of the escape piping on the operation of the relief device shall be considered. The back pressure in the escape piping from the main propulsion steam generator should not exceed 10 percent of the relief device setting unless a compensated relief device is used. Back pressure must be calculated with all relief valves which discharge to a common escape pipe relieving simultaneously at full capacity.

[CGFR 68-82, 33 FR 18843, Dec. 18, 1968, as amended by CGD 77-140, 54 FR 40608, Oct. 2, 1989; CGD 95-012, 60 FR 48050, Sept. 18, 1995]

**§ 56.50-30 Boiler feed piping.**

(a) *General requirements.* (1) Steam vessels, and motor vessels fitted with steam driven electrical generators shall have at least two separate means of supplying feed water for the boilers. All feed pumps shall be fitted with the necessary connections for this purpose. The arrangement of feed pumps shall be in accordance with paragraph (d) or (e) of this section.

(2) Feed pump supply to power boilers may utilize the group feed system or the unit feed system.

(3) Feed discharge piping from the pump up to, but not including the required stop and stop-check valves, shall be designed for either the feed pump relief valve setting or the shutoff head of the pump if a relief valve is not fitted. (Refer to § 56.07-10(b) for specific requirements.) Feed piping from the boiler, to and including the required stop and stop-check valves (see paragraph (b) of this section), shall have a design pressure which exceeds the maximum allowable working pressure of the boiler by either 25 percent or 225 pounds per square inch whichever is less. The value of allowable stress for design purposes shall be selected as described in § 56.07-10(e) at a temperature not below that for saturated steam at the maximum allowable working pressure of the boiler.

(4) Feed pumps for water tube boilers shall have fresh water connections only. Care shall be taken to prevent the accidental contamination of feed water from salt water or oil systems.

(b) *Feed valves.* (1) Stop and stop-check valves shall be fitted in the main feed line and shall be attached as close as possible to drum feed inlet nozzles or to the economizer feed inlet nozzles on boilers fitted with integral economizers.

(2) Where the installation will not permit the feed stop valve to be attached directly to the drum inlet nozzle on boilers not fitted with economizers, a distance piece may be installed between the stop valve and the inlet nozzle.

(3) Feed stop or stop-check valves may be located near the operating platform on boilers fitted with economizers provided the piping between the valves and the economizer, exclusive of the feed valves and the economizer inlet nozzles, is installed with a minimum of intervening flanged connections.

(4) Auxiliary feed lines shall be fitted with stop valves and stop-check valves. Boilers not having auxiliary feed water nozzles, or where independent auxiliary feed lines are not installed, shall have the auxiliary feed line to the drum or economizer connected to the main feed line as close as possible to the main